

MACHINE WRAPPING VS. HAND WRAPPING LABOR SAVINGS CHART

| | <i>Loads Per Week</i> | | | | | | | | | | | | | | | | |
|--|-----------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|
| | 200 | 250 | 300 | 350 | 400 | 450 | 500 | 550 | 600 | 650 | 700 | 750 | 800 | 850 | 900 | 950 | 1000 |
| Semi-automatic | 5 | 6 | 8 | 9 | 10 | 11 | 13 | 14 | 15 | 16 | 18 | 19 | 20 | 21 | 23 | 24 | 25 |
| Platform automatic | 9 | 11 | 14 | 16 | 18 | 20 | 23 | 25 | 27 | 29 | 32 | 34 | 36 | 38 | 41 | 43 | 45 |
| Off-line conveyORIZED automatic | 10 | 13 | 15 | 18 | 20 | 23 | 25 | 28 | 30 | 33 | 35 | 38 | 40 | 43 | 45 | 48 | 50 |
| In-line conveyORIZED automatic | 14 | 17 | 20 | 24 | 27 | 30 | 34 | 37 | 41 | 44 | 47 | 51 | 54 | 57 | 61 | 64 | 68 |

The above chart shows labor savings per week when using a machine to wrap loads compared to hand wrapping. (Example: If you wrap 400 loads per week on a semi-automatic machine you save 10 hours per week compared to hand wrapping)

This chart assumes 4.5 labor minutes per load by hand wrapping. (Example: 40 loads per day X 5 days per week X 4.5 minutes per load = 15 labor hours per week for hand wrapping)