## THE SWITCH” MODEL HP-SW DUAL TURNTABLE
HEAVY DUTY HIGH PROFILE TURNTABLE SEMI-AUTOMATIC
STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS

### PRODUCTION SPEED
- 1-35 loads per hour (Single Turntable)
- NOTE: Process rates will vary with load size, number of wraps & forklift load/unload time

### CAPACITY
- Maximum load weight: 4,500# dynamic – 10,000# static
- Maximum load size to safely clear other turntable: 58” W x 58” L (82” load diagonal)
- Maximum load size to remain inboard of the turntable: 48” W x 48” L (68” load diagonal)
- Maximum load height: 80” H (plus up to 4” top overlap)

### TURNTABLES
- 48” octagonal 5/16” thick formed steel plate turntable (qty. 2 for dual turntable)
- 4 point caster support system
- Turntable height less than 11” from floor
- ANSI # 50 direct chain drive c/w chain tensioner
- 3-12 RPM rotational speed c/w soft start acceleration
- 1/2 HP AC variable speed motor (qty. 2 for dual turntable)
- Final revolution deceleration and positive stop alignment
- Front and back forklift ports for easy movement
- Accu-Count exact turntable positioning system for additional film savings!

### FILM CARRIAGE ELEVATOR
- 1/2 HP AC variable speed motor
- ANSI #40 direct chain drive c/w shock dampener & Anti-Fall Safety Device
- Maintenance free carriage guidance system
FILM DELIVERY SYSTEM

- **NEW Super Rapid Thread II™** 20” capacity pre-stretch film carriage
- **Special Film Threading Device** – Uniquely orients the sticky side of the film against the pre-stretch rollers and the inside of the load.
- 1/2 HP AC variable speed motor
- Fully electronic dynamic dancer corner compensation
- 33% to 313% fixed stretch capability
- Pre-stretch ratio variable using easy sprocket change
- **Carriage Descent Obstruction Safety Shut-Off Device**
- **Rapid Thread™** Safety Door with auto power cut-off switch
- Side mounted film carriage for operator convenience and safety
- Superior film-to-roller contact area
- Lifetime warranty on pre-stretch rollers

CONTROL FEATURES

- Electronic controls with LCD operator interface
- Power Off – On – Reset switch & Power On indicator light
- Single button Auto Wrap Cycle Start/Pause
- Cycle Pause for applying top sheets
- Reinforce Wrap control for mid-wrapping
- Base or Top Wraps First program
- Up Only or Up/Down wrap program
- Emergency Stop button
- Turntable Jog button
- Turntable Left/Right switch (for dual turntable systems only)
- Film Carriage Lower & Raise buttons
- Film Tension (Force-to-Load) control
- Separate film carriage raise & lower speed controls
- Operator programmable turntable speed control
- Triple beam automatic load height detection sensor for dark or shiny loads (qty. 2 for dual turntable system)
- Separate 1 to 12 revolution top & bottom wrap control
- Selectable Reduced Film Tension parameters for wrapping top and/or bottom of load
- A – B – C wrap program selector with capability to input and store unique wrapping parameters for each program
| STRUCTURAL FEATURES | • All structural steel construction  
• Forklift truck portable base structure design – lifting tubes included for front and rear access  
• Structural steel tube machine tower with sheet metal covers  
• Electro-static powder coated paint finish |
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<tr>
<td>ELECTRICAL INPUT REQUIREMENTS</td>
<td>• 115 Volts 1 Phase 60 Hz 15 Amps</td>
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