**THE SWITCH** MODEL LP-SW DUAL TURNTABLE
HEAVY DUTY LOW PROFILE TURNTABLE SEMI-AUTOMATIC
STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS

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<th>PRODUCTION SPEED</th>
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| • 1-35 loads per hour (Single Turntable)

**NOTE:** Process rates will vary with load size, number of wraps & forklift load/unload time

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<th>CAPACITY</th>
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| • Maximum load weight: 4,500# dynamic – 10,000# static
| • Maximum load size to safely clear other turntable: 55” W x 55” L (78” load diagonal)
| • Maximum load size to remain inboard of the turntable: 46” W x 46” L (65” load diagonal)
| • Maximum load height: 87” H (plus up to 4” top overlap)

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<th>TURNTABLES</th>
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| • 65” diameter laser-cut steel plate with surround deck protection (qty. 2 for dual turntable)
| • Maintenance free - 48 roller bearing support system
| • Turntable height 2.75” from floor
| • ANSI # 50 direct chain drive c/w chain tensioner
| • 3-12 RPM rotational speed c/w soft start acceleration
| • 1/2 HP AC variable speed motor (qty. 2 for dual turntable)
| • Final revolution deceleration and positive stop alignment
| • Front and back forklift ports for easy movement
| • Accu-Count exact turntable positioning system for **additional film savings!**
| • Optional loading ramps 60” long x 48” wide complete with 10” level porch area available

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<th>FILM CARRIAGE ELEVATOR</th>
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| • 1/2 HP AC variable speed motor
| • ANSI #40 direct chain drive c/w shock dampener & Anti-Fall Safety Device
| • Maintenance free carriage guidance system
**FILM DELIVERY SYSTEM**

- **NEW Super Rapid Thread II™** 20” capacity pre-stretch film carriage
- **Special Film Threading Device** – *Uniquely orientates the sticky side of the film against the pre-stretch rollers and the inside of the load.*
- 1/2 HP AC variable speed motor
- Fully electronic dynamic dancer corner compensation
- 33% to 313% fixed stretch capability
- Pre-stretch ratio variable using easy sprocket change
- **Carriage Descent Obstruction Safety Shut-Off Device**
- **Rapid Thread™ Safety Door** with auto power cut-off switch
- Side mounted film carriage for operator convenience and safety
- Superior *film-to-roller* contact area
- Lifetime warranty on pre-stretch rollers

**CONTROL FEATURES**

- Electronic controls with LCD operator interface
- Power Off – On – Reset switch & Power On indicator light
- Single button Auto Wrap Cycle Start/Pause
- Cycle Pause for applying top sheets
- Reinforce Wrap control for mid-wrapping
- Base or Top Wraps First program
- Up Only or Up/Down wrap program
- Emergency Stop button
- Turntable Jog button
- Turntable Left/Right switch (for dual turntable systems only)
- Film Carriage Lower & Raise buttons
- Film Tension (Force-to-Load) control
- Separate film carriage raise & lower speed controls
- Operator programmable turntable speed control
- Triple beam automatic load height detection sensor for dark or shiny loads (qty. 2 for dual turntable system)
- Separate 1 to 12 revolution top & bottom wrap control
- Selectable Reduced Film Tension parameters for wrapping top and/or bottom of load
- A – B – C wrap program selector with capability to input and store unique wrapping parameters for each program
| STRUCTURAL FEATURES | • All structural steel construction  
|                     | • Forklift truck portable base structure design – lifting tubes included for front and rear access  
|                     | • Structural steel tube machine tower with sheet metal covers  
|                     | • Electro-static powder coated paint finish |
| ELECTRICAL INPUT REQUIREMENTS | • 115 Volts 1 Phase 60 Hz 15 Amps |