**"THE SWITCH" MODEL LP-SW**

**HEAVY DUTY LOW PROFILE TURNTABLE SEMI-AUTOMATIC STRETCH WRAP SYSTEM GENERAL SPECIFICATIONS**

| PRODUCTION SPEED | • 1-35 loads per hour (Single Turntable) 
|                 | NOTE: Process rates will vary with load size, number of wraps & forklift load/unload time |

| CAPACITY         | • Maximum load weight: 4,500# dynamic – 10,000# static 
|                 | • Maximum load size to safely clear the tower: 67” W x 67” L (96” load diagonal) 
|                 | • Maximum load size to remain inboard of the turntable: 46” W x 46” L (65” load diagonal) 
|                 | • Maximum load height: 87” H (plus up to 4” top overlap) |

| TURNTABLE        | • 65” diameter laser-cut steel plate with surround deck protection 
|                 | • Maintenance free - 48 roller bearing support system 
|                 | • Turntable height 2.75” from floor 
|                 | • ANSI # 50 direct chain drive c/w chain tensioner 
|                 | • 3-12 RPM rotational speed c/w soft start acceleration 
|                 | • 1/2 HP AC variable speed motor 
|                 | • Final revolution deceleration and positive stop alignment 
|                 | • Rugged surround deck for added protection, 3 sided loading and pit mounting 
|                 | • Front and back forklift ports for easy movement 
|                 | • Accu-Count exact turntable positioning system for **additional film savings**! 
|                 | • Optional loading ramp 60” long x 48” wide complete with 10” level porch area available |
| **FILM CARRIAGE ELEVATOR** | • 1/2 HP AC variable speed motor  
| | • ANSI #40 direct chain drive c/w shock dampener & Anti-Fall Safety Device  
| | • Maintenance free carriage guidance system  

| **FILM DELIVERY SYSTEM** | • NEW Super Rapid Thread II ™ 20” capacity pre-stretch film carriage  
| | • Special Film Threading Device – Uniquely orientates the sticky side of the film against the pre-stretch rollers and the inside of the load.  
| | • 1/2 HP AC variable speed motor  
| | • Fully electronic dynamic dancer corner compensation  
| | • 33% to 313% fixed stretch capability  
| | • Pre-stretch ratio variable using easy sprocket change  
| | • Carriage Descent Obstruction Safety Shut-Off Device  
| | • Rapid Thread ™ Safety Door with auto power cut-off switch  
| | • Side mounted film carriage for operator convenience and safety  
| | • Superior film-to-roller contact area  
| | • Lifetime warranty on pre-stretch rollers  

| **CONTROL FEATURES** | • Electronic controls with LCD operator interface  
| | • Power Off – On – Reset switch & Power On indicator light  
| | • Single button Auto Wrap Cycle Start/Pause  
| | • Cycle Pause for applying top sheets  
| | • Reinforce Wrap control for mid-wrapping  
| | • Base or Top Wraps First program  
| | • Up Only or Up/Down wrap program  
| | • Emergency Stop button  
| | • Turntable Jog button  
| | • Film Carriage Lower & Raise buttons  
| | • Film Tension (Force-to-Load) control  
| | • Separate film carriage raise & lower speed controls  
| | • Operator programmable turntable speed control  
| | • Triple beam automatic load height detection sensor for dark or shiny loads  
| | • Separate 1 to 12 revolution top & bottom wrap control  

| CONTROL FEATURES                  | • Selectable Reduced Film Tension parameters for wrapping top and/or bottom of load  
|                                 | • A – B – C wrap program selector with capability to input and store unique wrapping parameters for each program |
| STRUCTURAL FEATURES             | • All structural steel construction  
|                                 | • Forklift truck portable base structure design – lifting tubes included for front and rear access  
|                                 | • Structural steel tube machine tower with sheet metal covers  
|                                 | • Electro-static powder coated paint finish |
| ELECTRICAL INPUT REQUIREMENTS   | • 115 Volts 1 Phase 60 Hz 15 Amps |